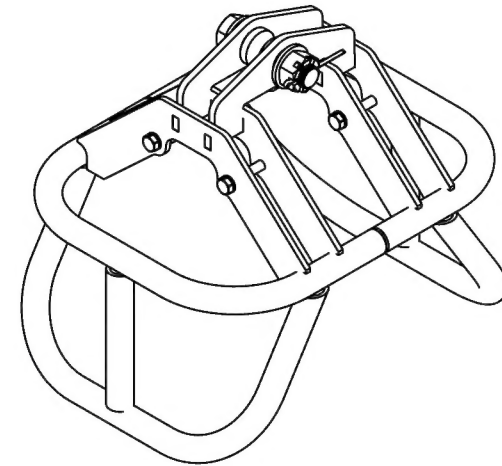
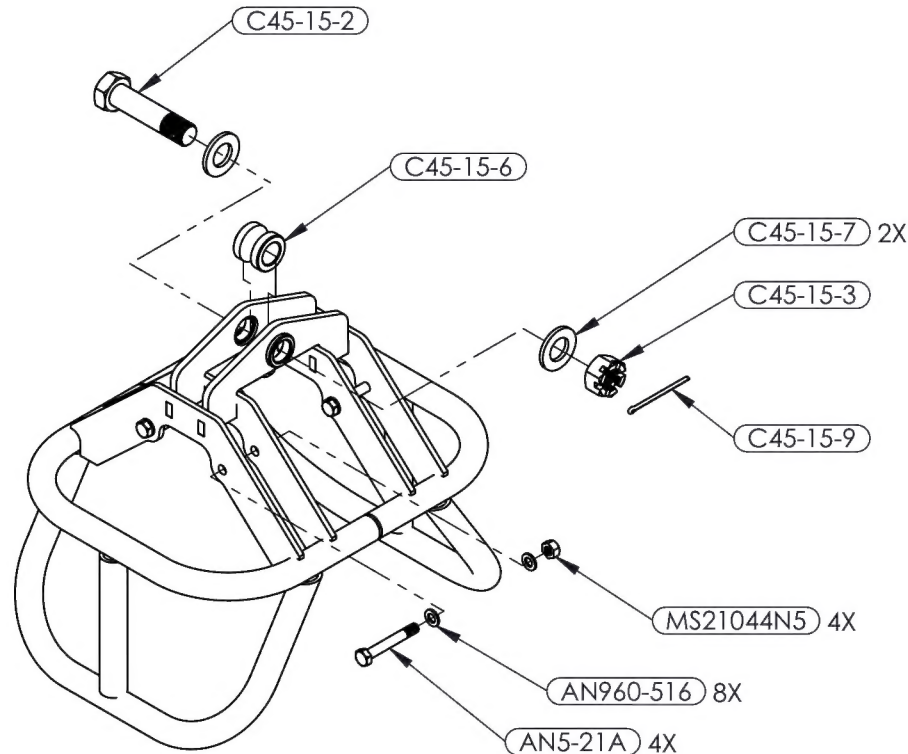


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY CANAM	10/25/2013	JAG	
2	15-0247	UPDATED TO NEW DRAFTING STANDARDS. C2-DHC-210 DELETED; REPLACED W/ C45-15-2 . C3-18-7 DELETED; REPLACED W/ C45-15-6 . C3-19-2 DELETED; REPLACED W/ C45-15-3 . C3-19-3 DELETED; REPLACED W/ C45-15-7 . C3-19-4 DELETED; REPLACED W/ C45-15-9 .	8/25/2015	DPD	JAG



UNDER REVIEW
URF 19-655 19.03.27 (KPT)

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C2-DHC-100	1	CAGE ASSEMBLY		
			C45-15-6	1	LIFTING BUSHING	4140/4142	
		B/O	C45-15-7	2	LIFTING BOLT WASHER	STEEL	3/4 (MCMASTER-CARR #98023A036)
		B/O	C45-15-3	1	CASTLE NUT	STEEL	3/4-16 (MCMASTER-CARR #95030A270)
			C45-15-2	1	LIFTING BOLT	STEEL	3/4-16 X 4-1/2, GRADE 8 (MCMASTER-CARR #91257A879) MODIFIED
		B/O	C45-15-9	1	COTTER PIN	S.S	Ø1/8 X 2-1/2 (MCMASTER-CARR #98401A481)
		B/O	AN5-21A	4	CAGE BOLT	STEEL	5/16-24 X 2-7/32
		B/O	AN960-516	8	CAGE BOLT WASHER	STEEL	Ø5/16
		B/O	MS21044N5	4	CAGE BOLT LOCKNUT	STEEL	5/16-24

DART AEROSPACE	
TITLE C2 DUAL CAGE ASSEMBLY	
DWG NO. C2-DHC	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	DRAWN BY: CANAM APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:6	DATE 5/9/2007
SHEET 1 OF 1	